



Specification

Revised : 2008/06/30

Okitsumo navalon water base lubricant paint

NTBX - 145 (Black) (Blue)

Characteristics

- For rubber, water base lubricant paint.
- Painting on rubber, it gets low-friction coefficient and improves sticking tendency.
- It is possible to dry at low temperature (room temp. ~ 80)

Standard coating specification

Application	NR (Natural rubber)	
Preparation	Alcohol degreasing (remove by IPA) etc	
Coating method	Air spray	
Diluent	Water (purified water)	
Dilution	0 ~ 10wt%	
Drying (Note)	Dry at rm. Temp.	Leave it over 10mins (at 20 atmosphere)
	Drying	50 ~ 80 × 5 ~ 10mins
Standard film thickness	15 ± 5 μ m	

(Note) * It is possible to dry at room temp., but judging from productivity, we recommend warm air drying at 50 ~ 80

* As the standard of room temp. drying (set to touch), at 20 atmosphere for 10 mins but it will change by work environment or season.

* Until dry the film, do not touch the coated surface and apply load.

(Notandum)

- Before use the paint, mix it by rolling and filter it (120 mesh). And if you leave the paint long, mix it regularly or invert the container.
- Please care that the film adhered on the inside of container and dried does not resolve. Specially it leads to clog nozzle and bad appearance so that remove it by filter to prevent it mixing.
- If paint out of standard specification, it will cause to make bad appearance and performance decrement.
- This item is water base paint so that use the tool for water type for working (tank, spray gun, etc.)
- After working, return the paint into the container and airtight, keep it in cool and dark place. In winter, care not to freeze.